

Hydrogen Fueled Internal Combustion Engines (H2 ICE)

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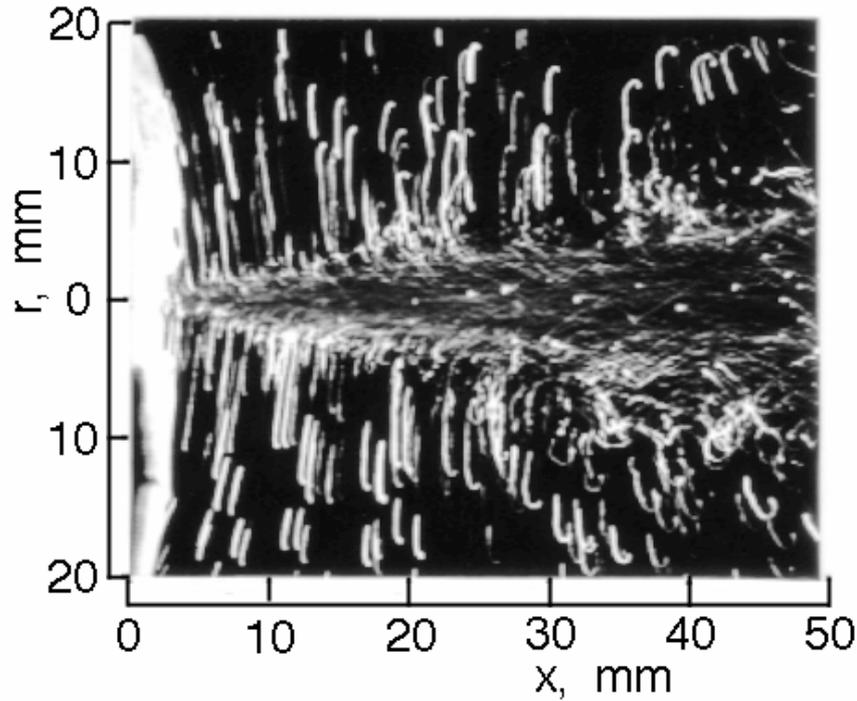
1) Previous study

a) Ambient Air Entrainment into Transient Hydrogen Jet and its Flame Jet

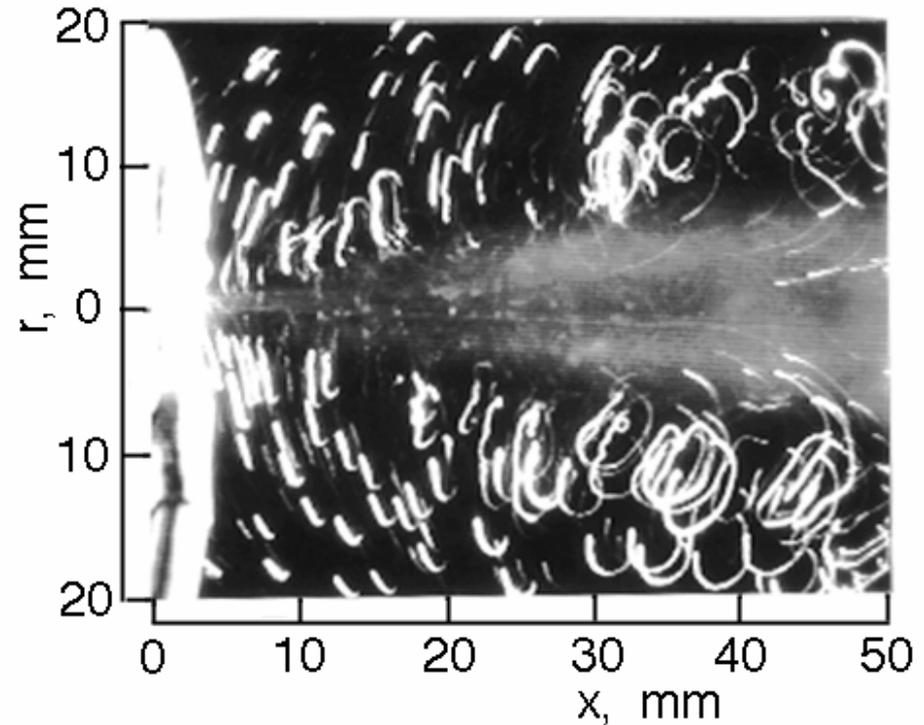
Ambient air entrainment into transient hydrogen jet and its flame jet were investigated with a visualization technique spatially and temporally. (SAE Paper, No.970894)

b) Hydrogen Combustion and Exhaust Emissions Ignited with Diesel Oil in a Dual Fuel Engine

(SAE Paper, No.2001-01-3503)



Cold jet



Hot jet

Laser sheet, Shutter open = 2ms

Length of path line is counted.

It is estimated when, where, how much and how the ambient air is entrained.

Visualization of ambient air entrainment

Hydrogen Combustion and Exhaust Emissions Ignited with Diesel Oil in a Dual Fuel Engine

Okayama University

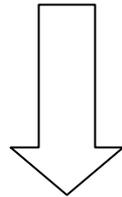
**Eiji Tomita,
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Yoshisuke Hamamoto**

Hydrogen is induced from intake port and gas oil is injected into the cylinder and combustion characteristics and exhaust emissions were investigated.

(SAE Paper, No.2001-01-3503)

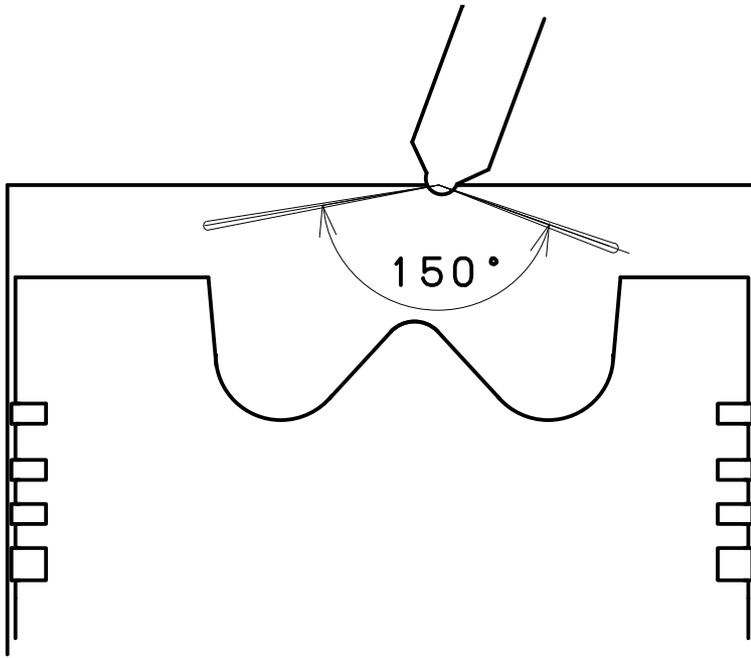
Objectives

- Low smoke ← Premixed combustion (Early injection)
Hydrogen
- Low NO_x ← Premixed combustion (Early injection)
- Low HC ← Hydrogen
- Extremely low CO₂ ← Hydrogen



Dual fuel engine ← high self-ignition temperature
(Gas oil and hydrogen) of hydrogen
+
Premixed compression ignition

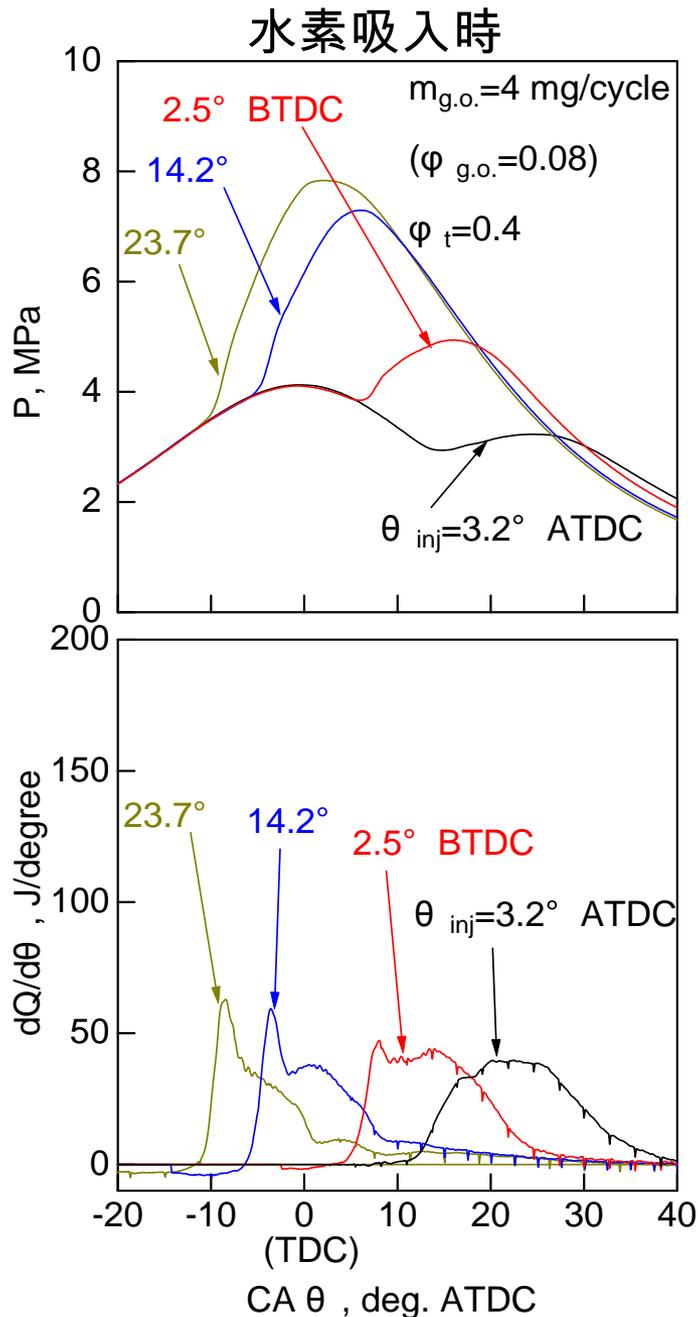
Test engine and experimental conditions



Bore	92 mm
Stroke	96 mm
Compression ratio	17.7
Combustion chamber	Deep dish
Nozzle	4 holes ($\phi 0.26$ mm)
Injection angle	150 degrees
Injection timing	Variable
Inlet gas	Air, Hydrogen+air
Equivalence ratio	0.3, 0.4, 0.5
Engine speed	1000 rpm

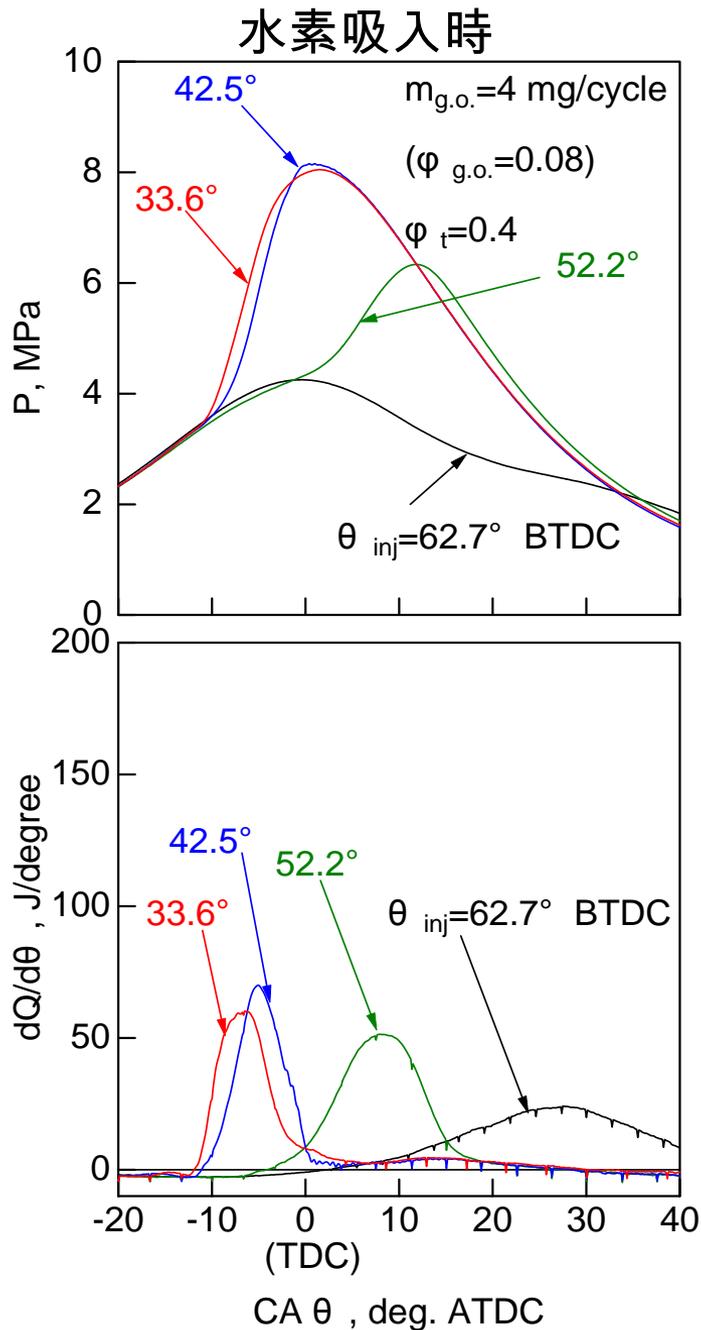
Exhaust emissions: NO_x, HC, CO, CO₂, Smoke

Pressure and heat release rate (Dual fuel operations)



- (1) P_{max} is larger.
- (2) $(dQ/d\theta)_{max}$ is smaller.
- (3) $dQ/d\theta$ is similar to the ordinary diesel operation at $\theta_{inj} = 2.5 \sim 23.7^\circ$ BTDC, while the second peak corresponds to the combustion of hydrogen that starts from the ignition points due to light oil.
- (4) In $\theta_{inj}=3.2^\circ$ ATDC, $dQ/d\theta$ shows only one mild peak. The longer ignition delay promotes the diffusion of light oil and then lean premixed combustion occurs.

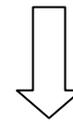
Pressure and heat release rate (Dual fuel operations)



(5)

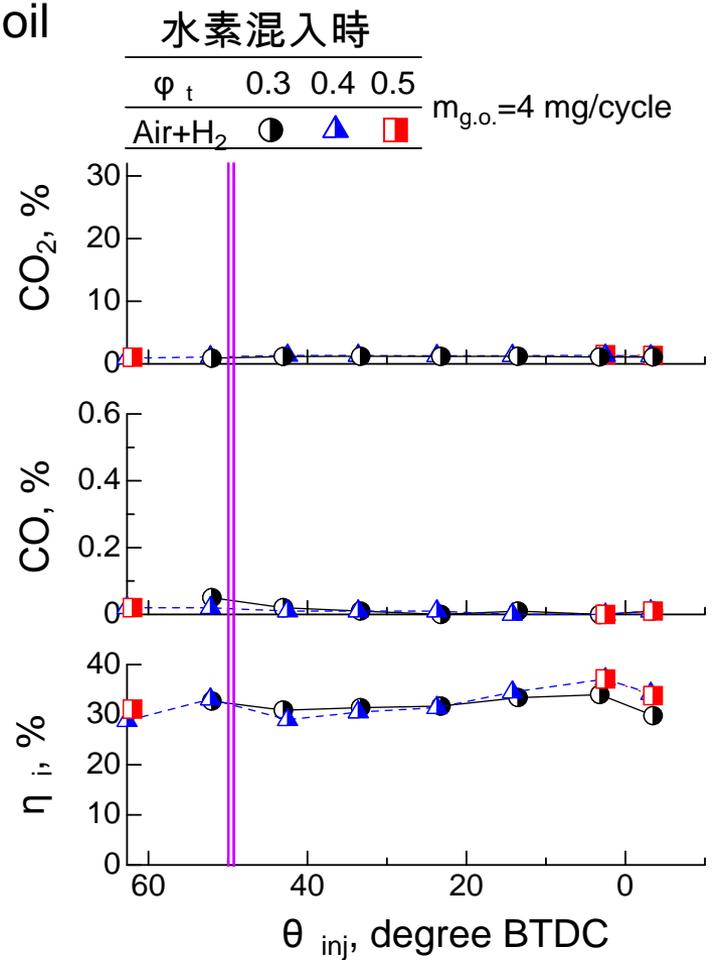
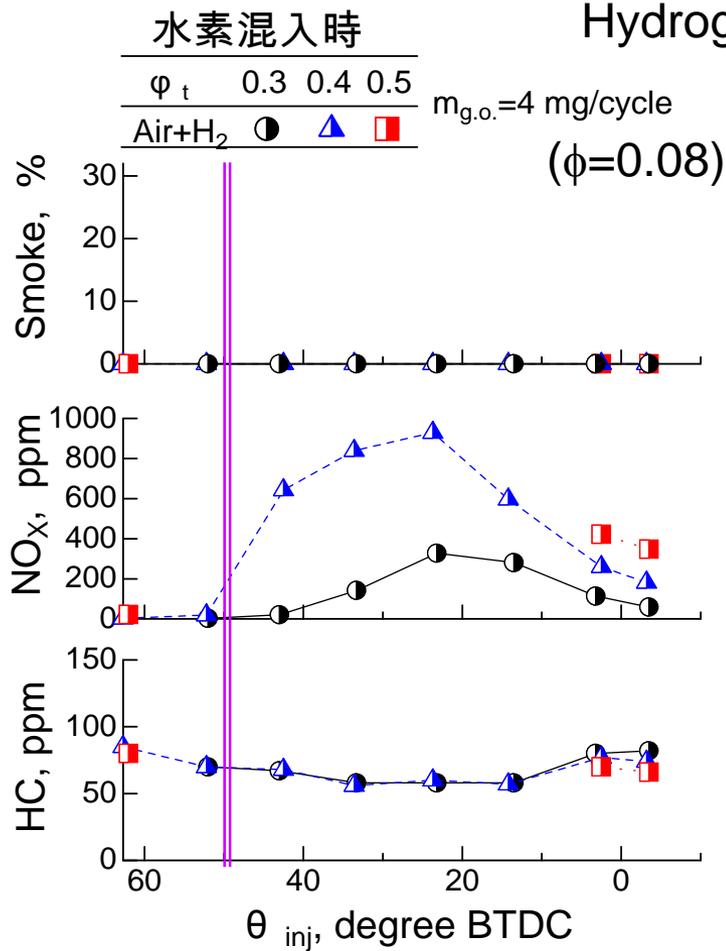
$\theta_{inj} < 33.6^\circ \text{ BTDC}$, there is much time when the gas oil is mixed with H₂-air mixture.

A very lean mixture is prepared in the cylinder and the gas oil becomes the ignition sources in the wide range of the cylinder.



Therefore, the combustion becomes very slow and $dQ/d\theta$ shows only one mild peak.

Hydrogen & gas oil



$\theta_{inj}=50\text{deg.BTDC}$

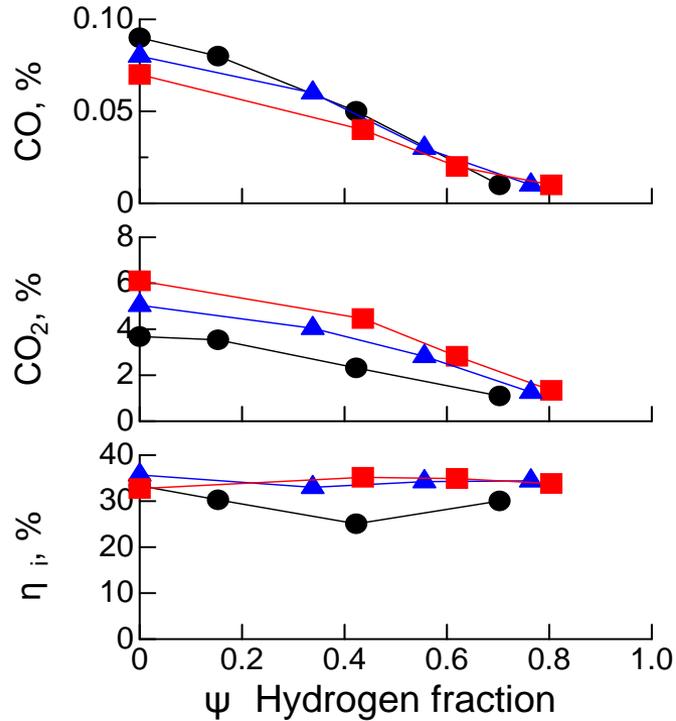
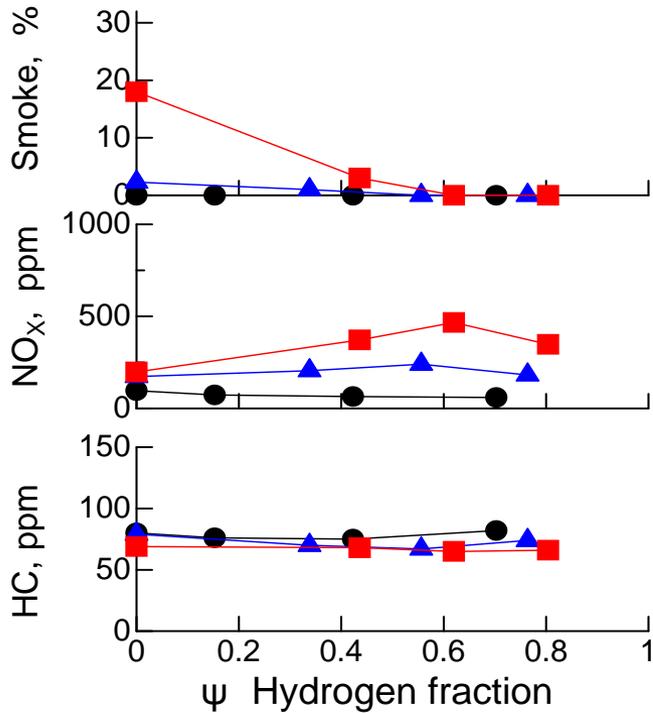
No smoke, Very low NOx

Effect of injection timing on exhaust emissions etc.

$\theta_{inj}=3.5^\circ$ ATDC

$$\psi = \phi_{hydrogen} / \phi_t$$

● $\phi_t=0.30$ ▲ $\phi_t=0.40$ ■ $\phi_t=0.50$



With increasing ψ ,
 ----> Smoke: decreased.
 HC: similar values

CO_2 : decreased
 CO : decreased.
 η_i : a little bit larger than
 straight diesel

Effect of hydrogen fraction on exhaust emissions etc.

2) Recent Research

- a) Knock limit --- effects of temperature, pressure, residual gas, other gaseous fuel on combustion

- b) Combustion of gasoline with hydrogen
(Spark-ignition engine)
Small amount of hydrogen is used.

- c) Combustion of gaseous fuel including hydrogen
(Dual fuel engine)
Combustion characteristics and exhaust emissions of hydrogen blended fuel, for example, natural gas is mixed with hydrogen.
Biomass-gas or other gases including hydrogen are also burned in an internal combustion engine.

3) Tools : Test engines (SI engine and dual fuel engine)

a) Spectroscopic analysis of hydrogen flame in an SI engine

Optics of Cassegrain type is used for local spectroscopic analysis.

OH radicals are detected and combustion characteristics such as heat release rate, flame developing speed are analyzed.

b) Local gas temperature measurement using a small interferometry sensor system

Interferometry technique is applied to measure temperature history of unburned and burned gas with a small sensor that is developed in my laboratory.

c) Visualization of knock phenomena

Auto-Ignited Kernels during Knocking Combustion in a Spark-Ignition Engine

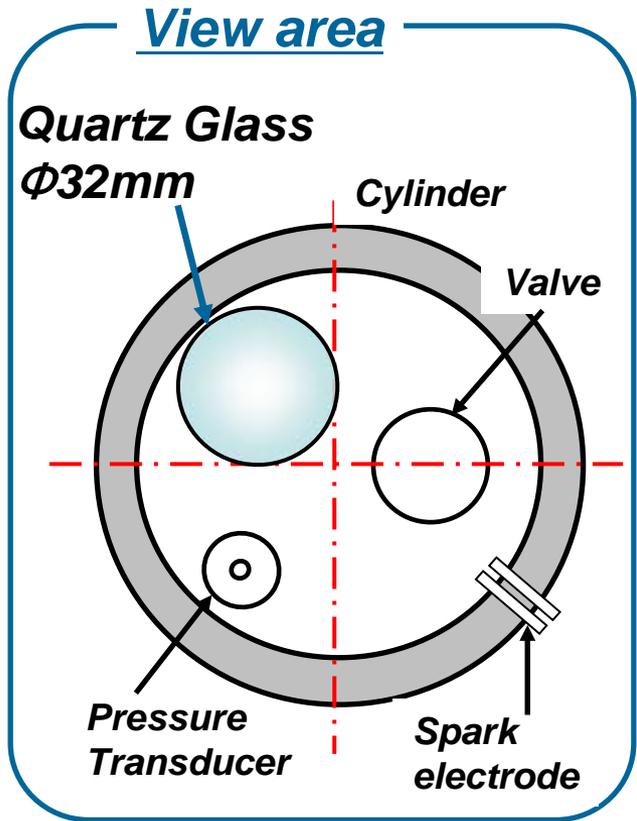
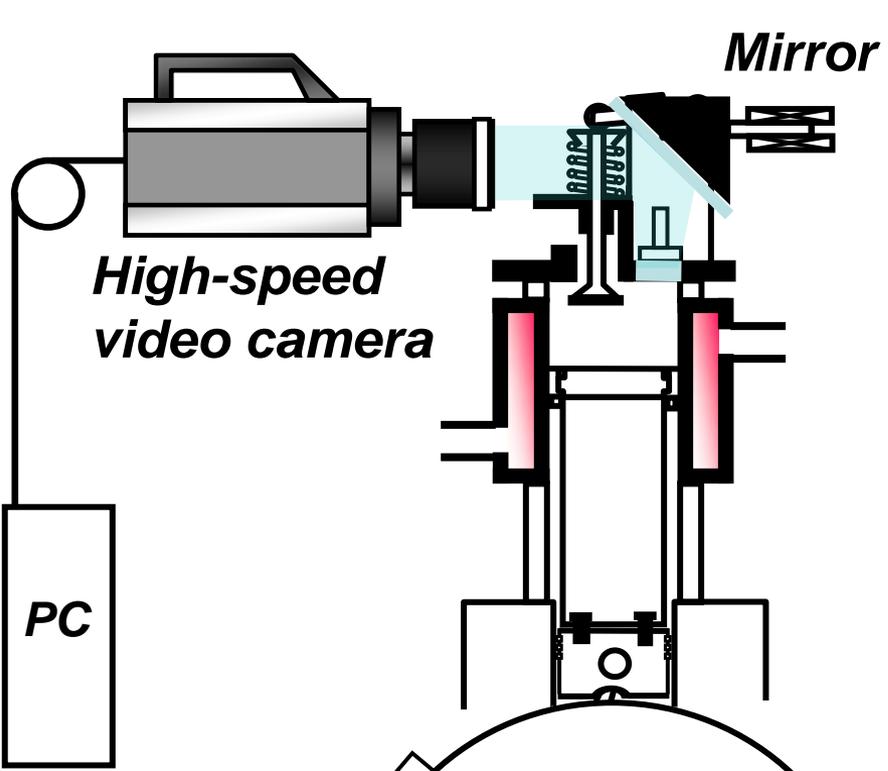
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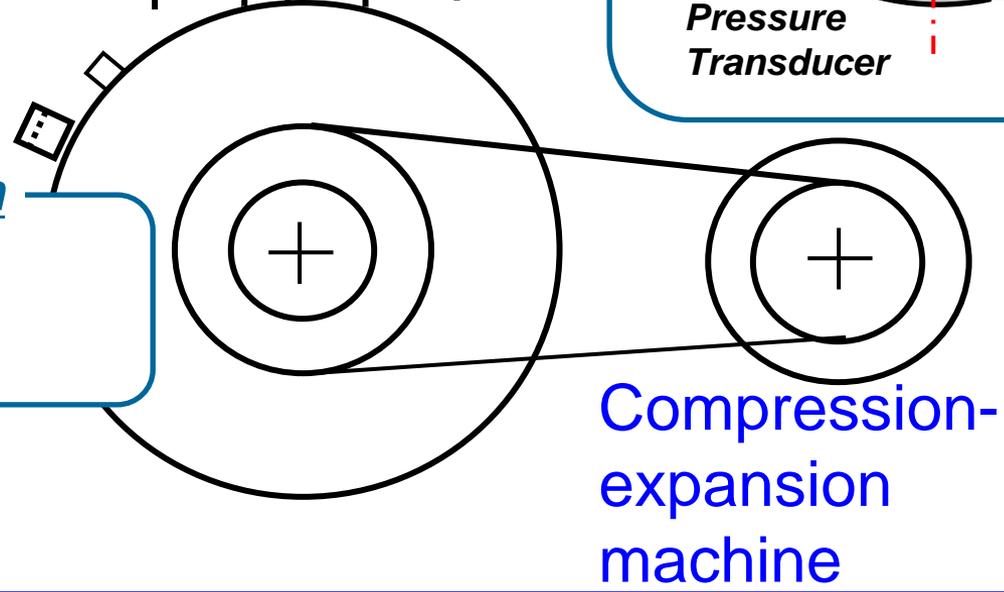
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Bore: 78 mm
Stroke: 85 mm
 $\epsilon = 9.02$
 $n = 600$ rpm



Experimental condition
RecSpeed: 32kf.p.s. ,
64kf.p.s.
RecExpose: $4\mu s$, $8\mu s$

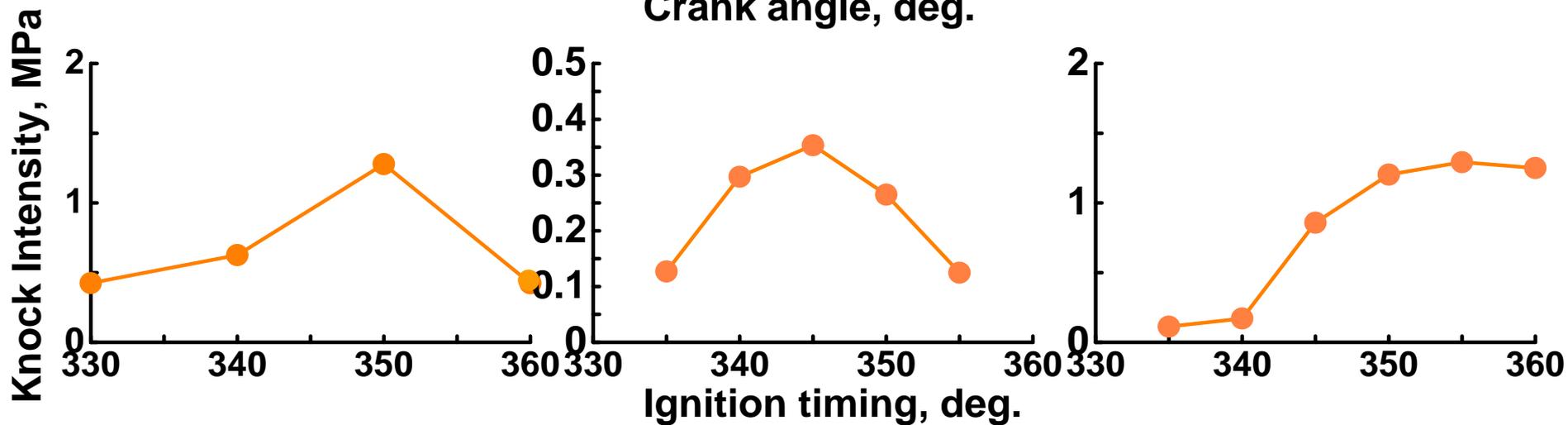
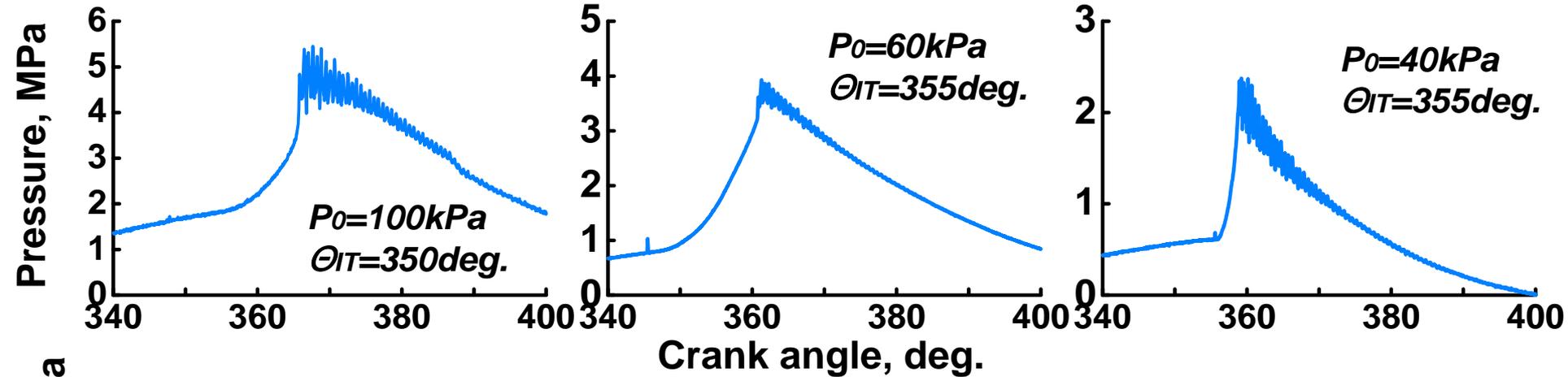


Visualization method

Gasoline

n-Butane

H₂

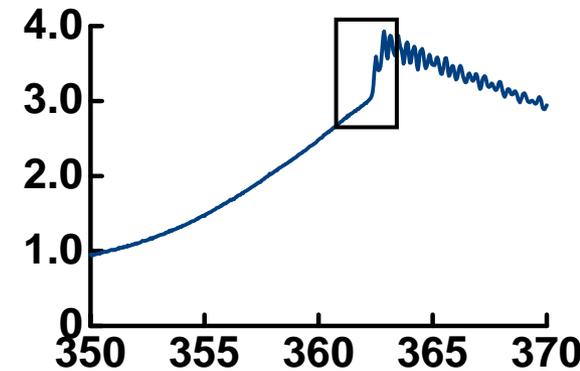


Pressure history and knock intensity

$K_{Int}=0.491\text{MPa}$

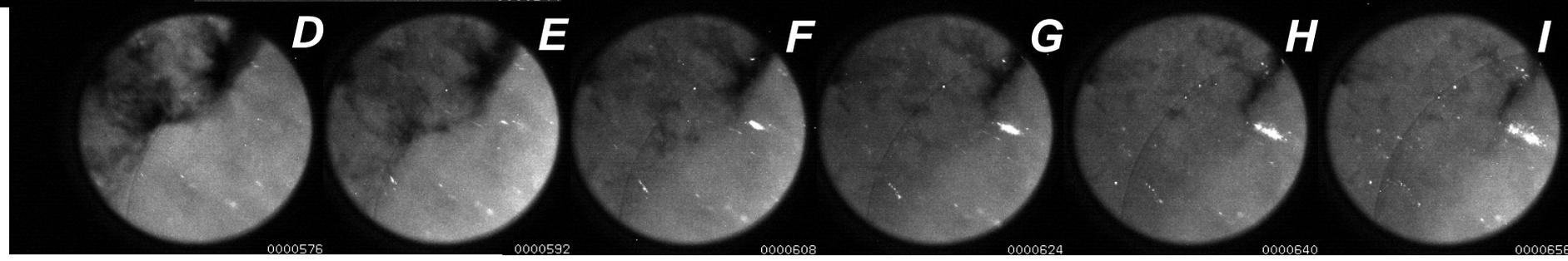
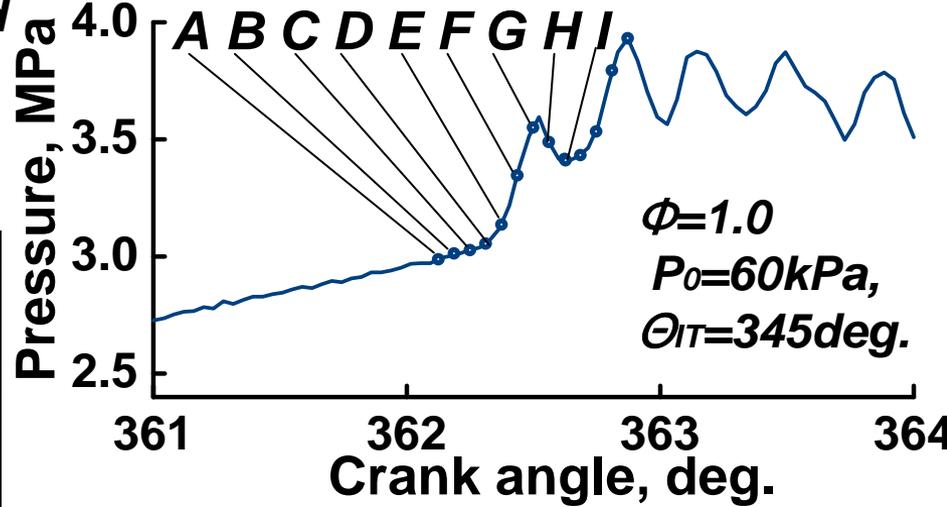
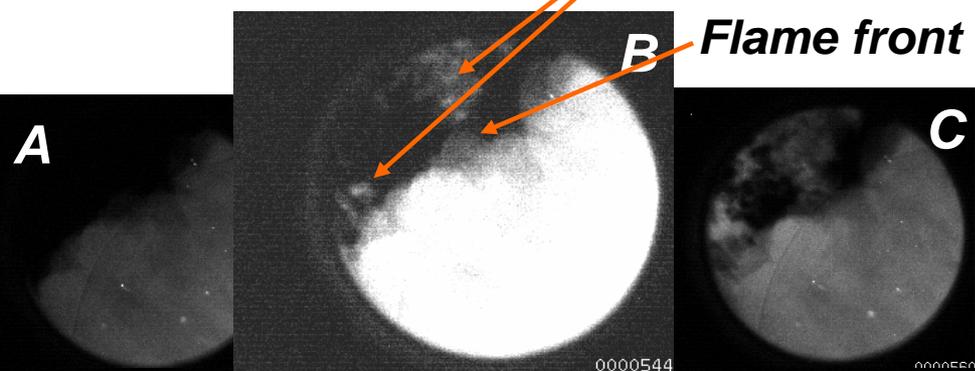
Rec.speed:63kfps

360.0deg. ~ 366.4deg.



Auto-ignited kernel

Flame front



Relation between flame and pressure vibration

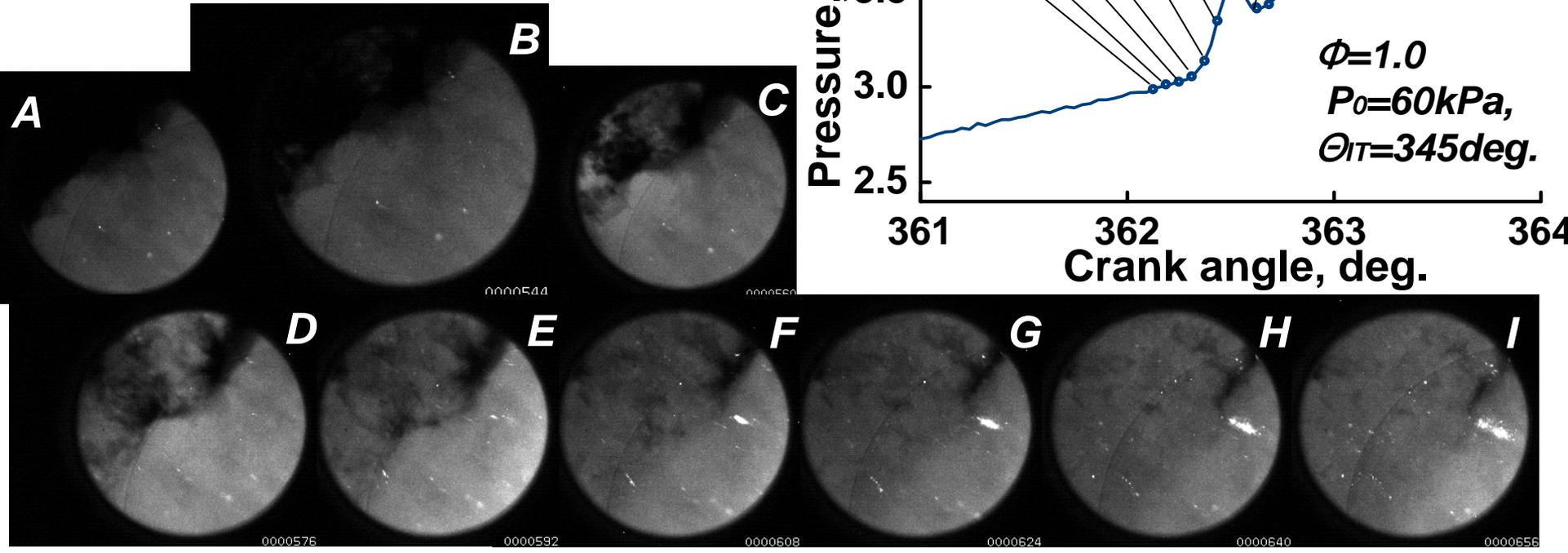
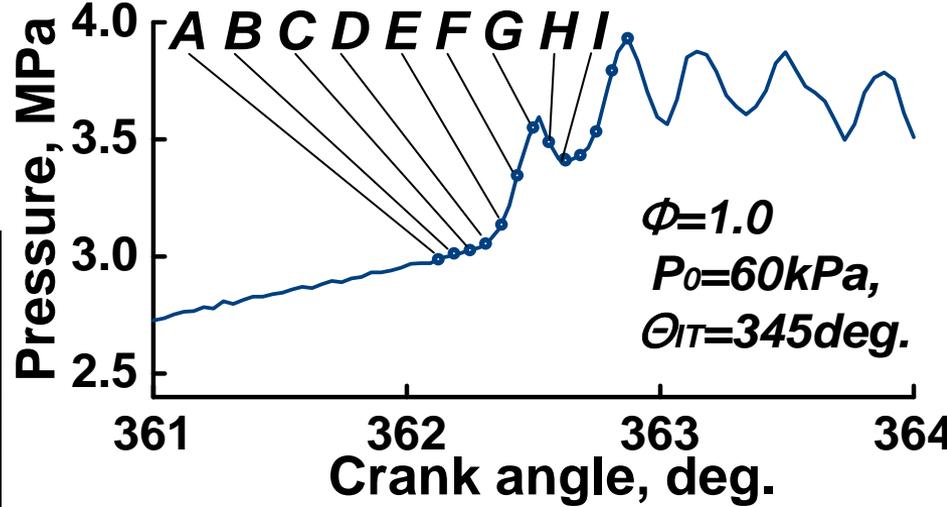
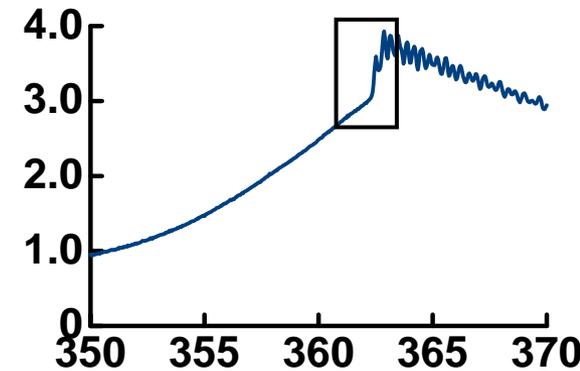


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$K_{Int}=0.491\text{MPa}$

Rec.speed:64kfps

360.0deg. ~ 366.4deg.



Relation between flame and pressure vibration

$H_2(\Phi=1.0)$

RecSpeed:64kf.p.s RecExpose:1/2

