

Assessment of various combustion modelling approaches and validation by means of data from a large marine engine reference experiment



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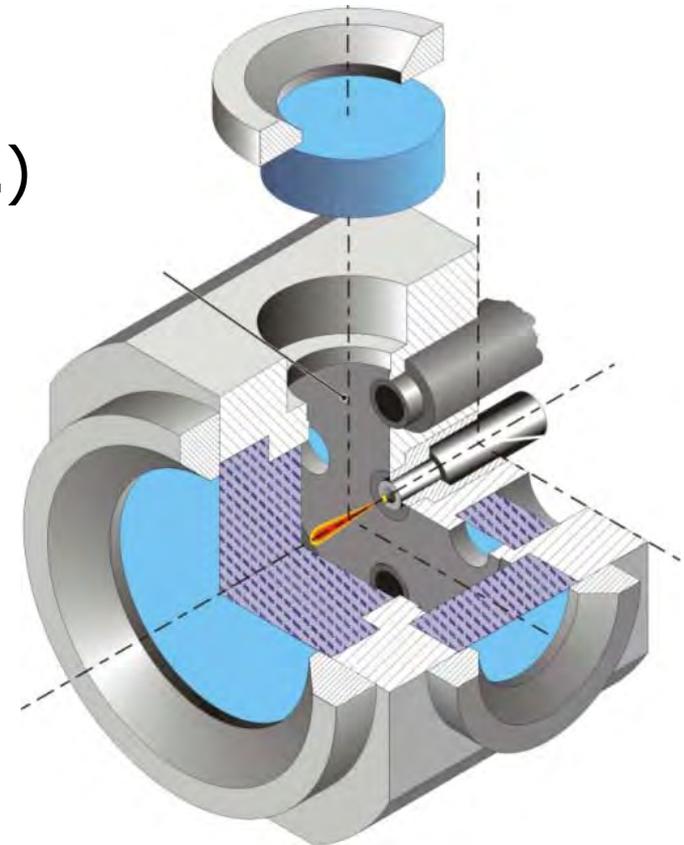
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Outline

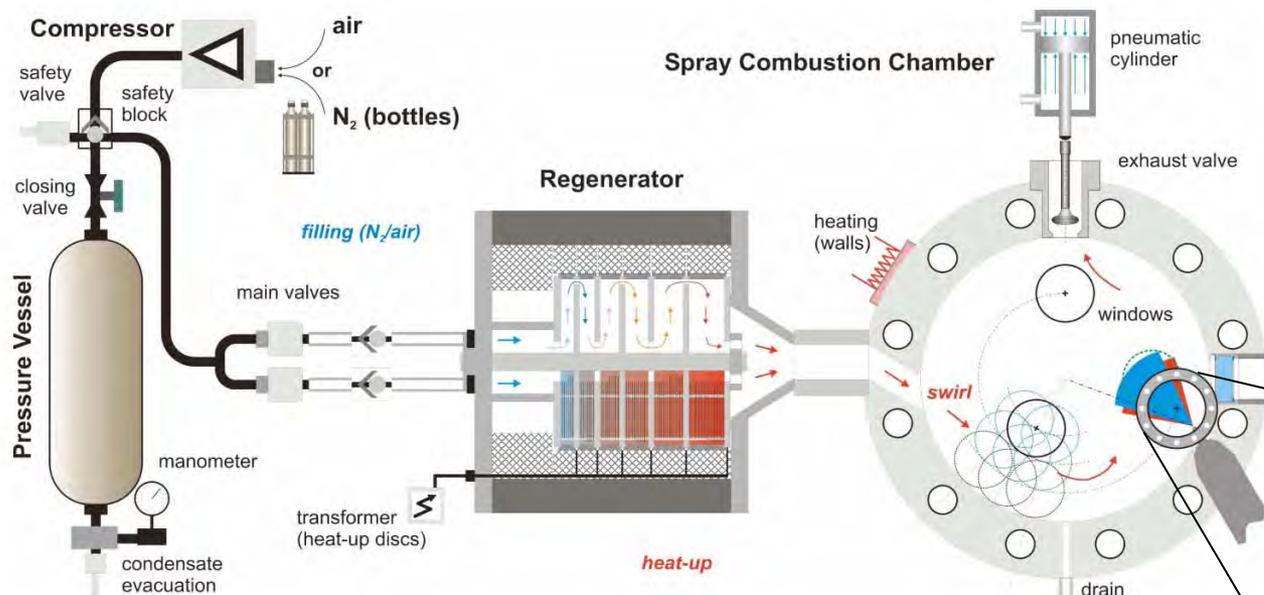
- **Introduction to ,generic' spray test rigs**
 - **Particulars of large marine engine reference experiment**
 - **Overview of the numerical model**
 - **Combustion models for spray combustion**
 - **First results**
 - **Conclusions**
 - **Outlook**
-

‘Classical’ spray test rigs

- Large body of literature (both experiment and simulation)
- Volume $\sim 0.5\text{-}2.0$ litres ($\sim 100\text{mm}$ diam.)
- Constant volume/pressure chambers
- Good optical access
- Initial conditions around:
 - $\sim 800\text{K}$, 80 bar (electric heaters)
 - $> 1100\text{K}$ (with pre-combustion)
 - quiescent /homogeneous turbulence
- Central fuel injector (single/multiple)

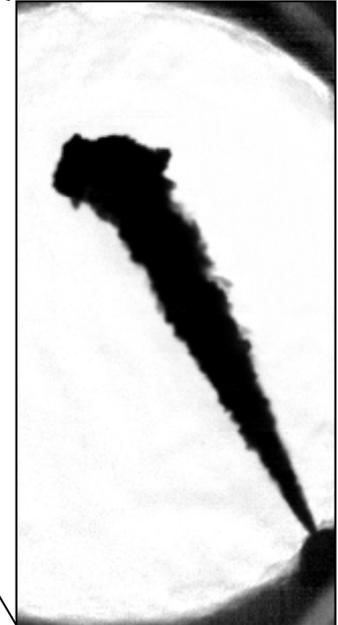


Large marine engine reference experiment



Chamber dimension
 $D = 500 \text{ mm}$
 $H = 150 \text{ mm}$

Shadow-image



Source: Herrmann et al., CIMAC 2007

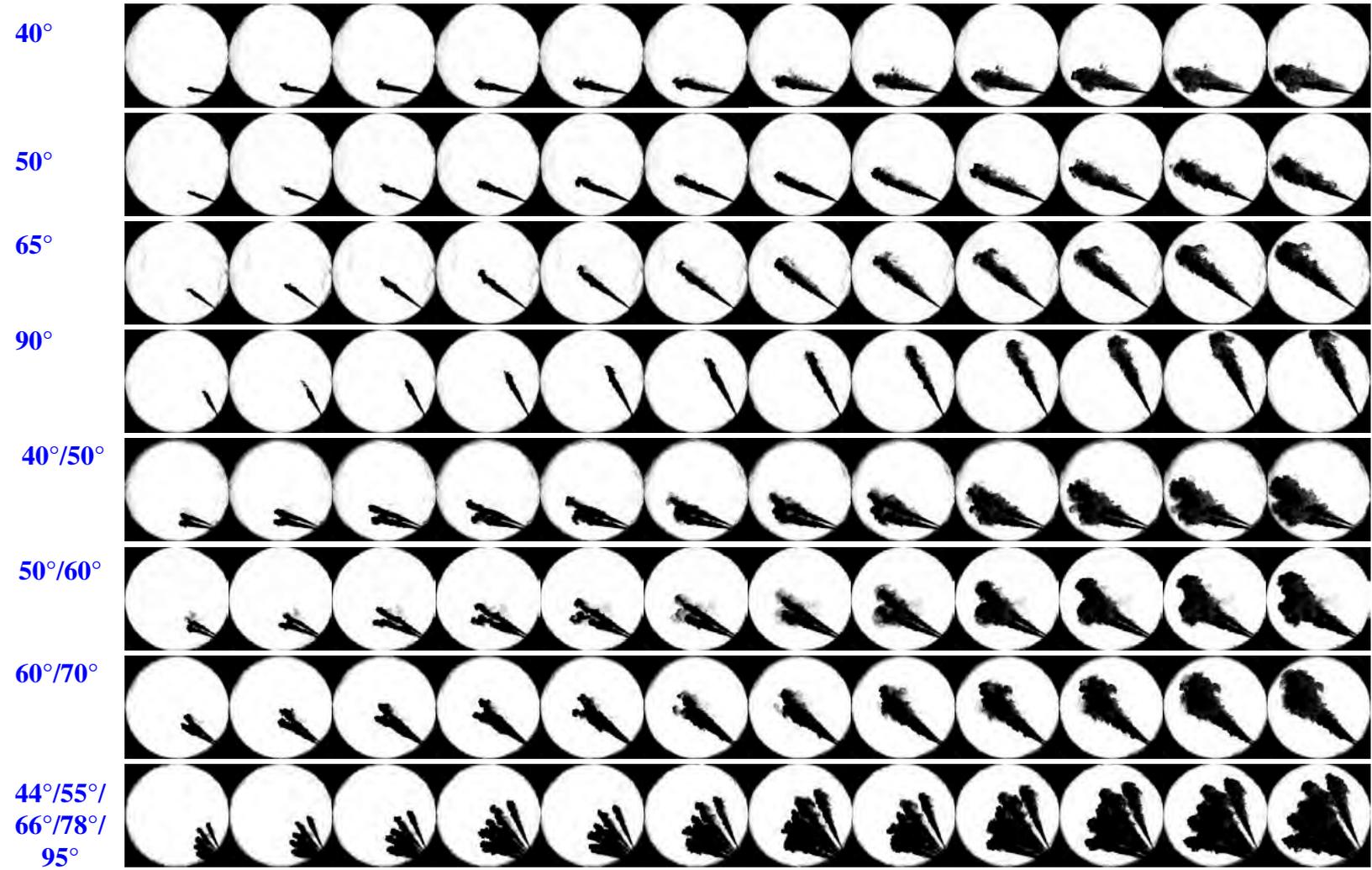
conditions at start of injection

- $P \approx 100 \dots 130 \text{ bar}$
- $T > 900 \text{ K}$
- high swirl level: $U_{\text{tan max}} = 15 \dots 25 \text{ m/s}$
- peripheral fuel injection
- Various fuel qualities: Diesel, to heavy fuel oil (HFO)

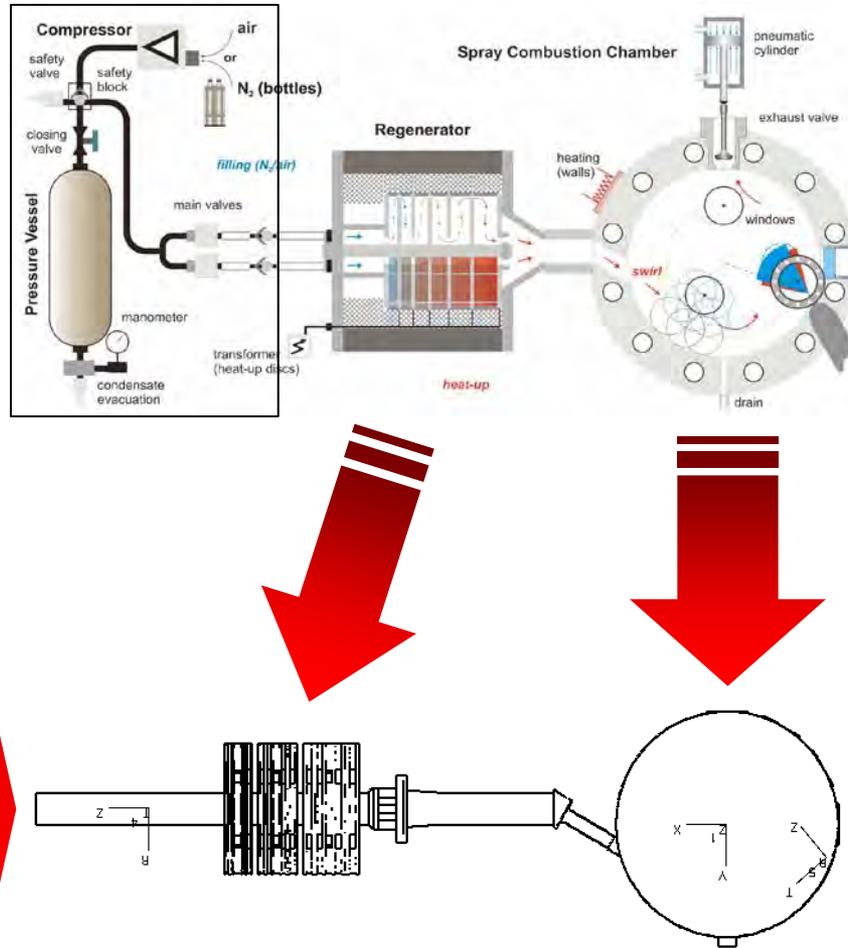
Experimental data-sets (examples)

Impressions measurement campaigns (M08/M09)

9 MPa / 900 K



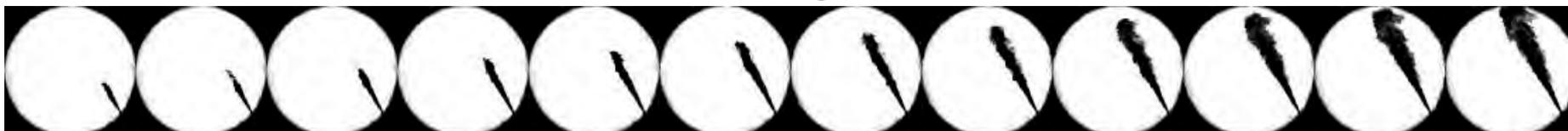
Numerical set-up



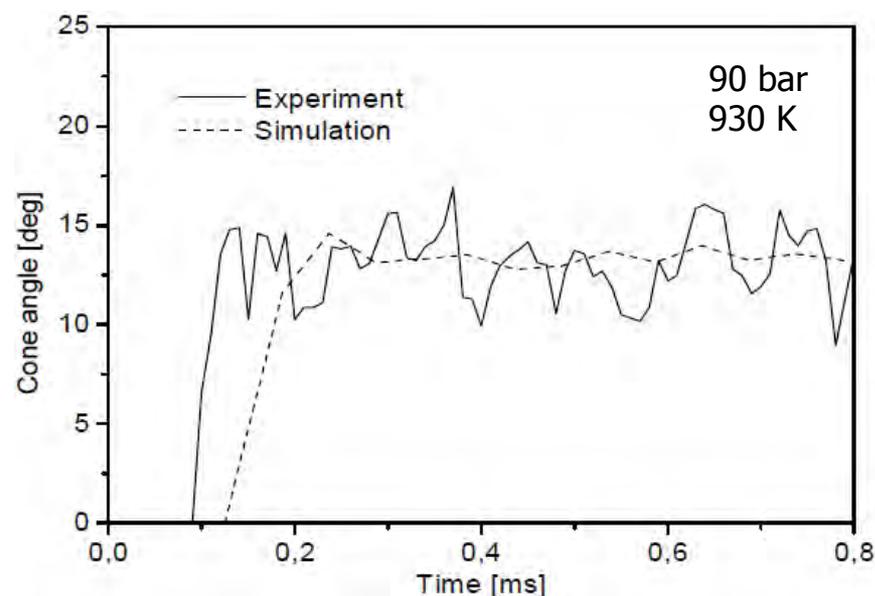
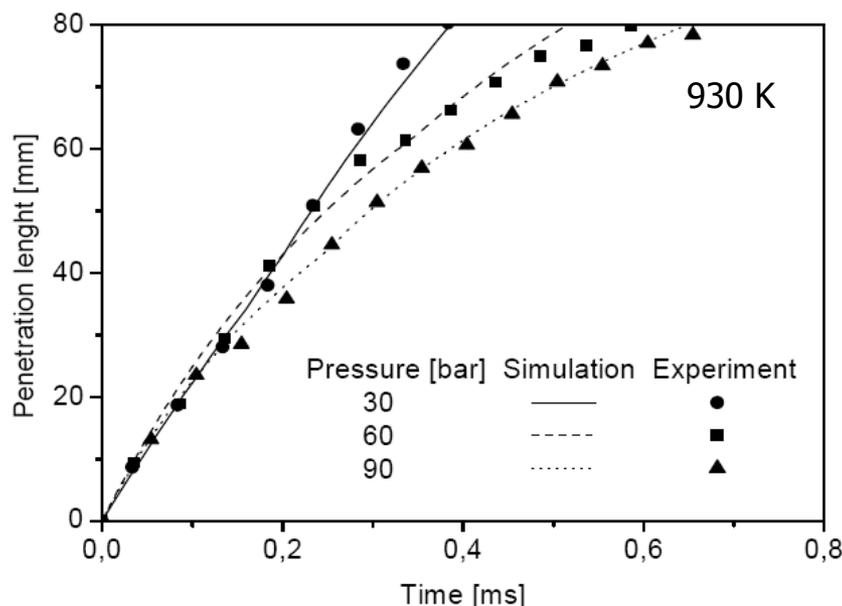
- 3D CFD code STAR-CD v4.12
- Geometry with 816k Cells
 - Orifice resolution in near nozzle region
- Initial conditions from full blow-down simulation
- Turbulence model: κ - ϵ -RNG
- Spray model:
 - Atomisation: Huh
 - Break-up: Reitz-Diwakar
- Various combustion models
 - EBU LaTCT
 - ECFM-3Z
 - Conditional Moment Closure

Spray validation (IEA TLM 2009)

- One reference set chosen for single-orifice nozzle



- Spray model constant tuned for reference condition
- Good agreement for penetration/cone angle for three pressure levels
- Further validation data yet to come (drop sizes and velocities)



Next: Assess three combustion models

- First assessment
- Three ‚families‘ of models chosen:

Eddy break-up

- ‚simple‘ model
- Inexpensive
- In many CFD codes
- Requires model constant tuning

ECFM-3Z

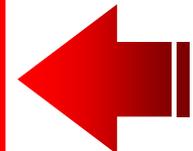
- Wide-spread model in industrial CFD
- ‚affordable‘
- More physics

Conditional Moment Closure (CMC)

- Research code
- Computationally demanding
- ‚complex‘ model
- Demonstrated for different setups:

- Aachen bomb
- ETH bomb
- Heavy-duty engine

**All ‚small‘ compared to marine engines!
Performance for large dimensions/time-scales?**



The Eddy break-up model

■ Species conservation

$$\rho \frac{\partial \tilde{Y}_i}{\partial t} + \rho \mathbf{v} \cdot \nabla \tilde{Y}_i - \nabla \cdot (\rho D_i \nabla \tilde{Y}_i) = \dot{\omega}_i \quad \text{where} \quad \dot{\omega} = \prod_{k=1}^n c_k^{v_k} A T^b \exp\left(-\frac{E}{RT}\right)$$

$$T = \tilde{T} + T''$$

$$\frac{E}{RT} = \frac{E}{R\tilde{T}} + \frac{ET''}{R\tilde{T}^2} + \dots$$

$$\text{but} \quad \frac{E}{R\tilde{T}} > 10 \quad \text{and} \quad \frac{T''}{\tilde{T}} \approx 0.1..0.3$$

Source:
Peters (2000)

■ 'Available' in many CFD codes (e.g. STAR, KIVA, ...)

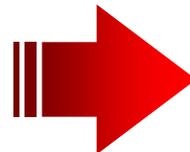
$$\frac{\partial Y_m}{\partial t} = -\frac{Y_m - Y_m^*}{\tau_c}$$

„Relax to equilibrium with a characteristic time“
Spalding, Magnussen, Kong, Reitz, ...

$$\frac{1}{\tau_l} = 2 \cdot 10^{10} \cdot [C_{14} H_{30}]^{0.25} [O_2]^{1.5} \exp\left(-\frac{E}{RT}\right) \quad \text{and} \quad \tau_t = C_2 \frac{\varepsilon}{k}$$

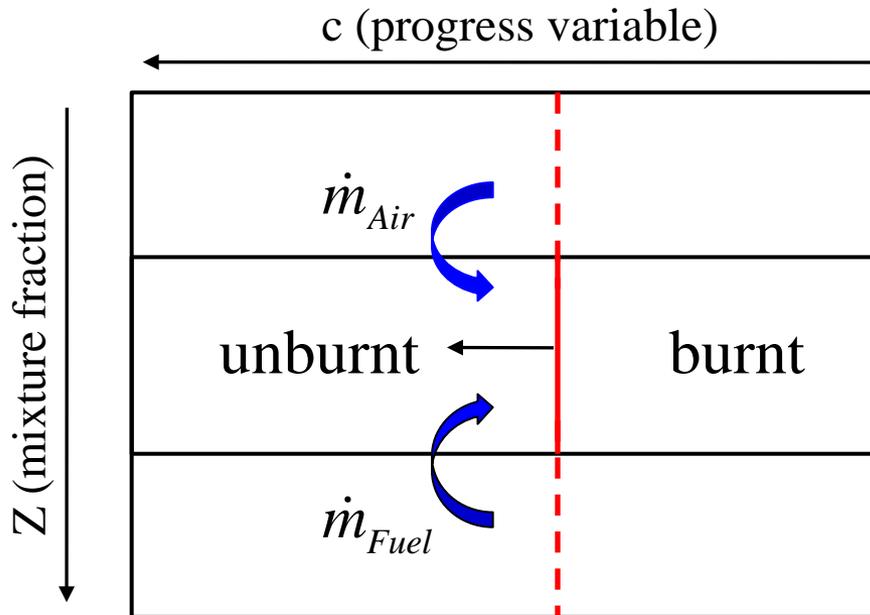
$$\tau_c = \tau_l + f \tau_t$$

$$\dot{\omega}_F = -\frac{\rho A}{\tau_c} \text{MIN}\left(Y_F, \frac{Y_O}{\nu}, B \frac{Y_P}{1+\nu}\right)$$



Assume this is 'known' –
when do we 'switch it on' ?

Extended Coherent Flame Model (ECFM-3Z)



$$\text{Air} \quad \dot{m}_{Air} = \frac{\rho}{\tau_{turb}} Y_{Air} \left(1 - Y_{Air} \left(\frac{\rho W_{Mixed}}{\rho^u W_{Air}} \right) \right)$$

$$\text{Mixing layer} \quad \dot{\omega}_{CFM} = -\rho_u s_L \Sigma$$

$$\text{Fuel} \quad \dot{m}_{Fuel} = \frac{\rho}{\tau_{turb}} Y_{Fuel} \left(1 - Y_{Fuel} \left(\frac{\rho W_{Mixed}}{\rho^u W_{Fuel}} \right) \right)$$

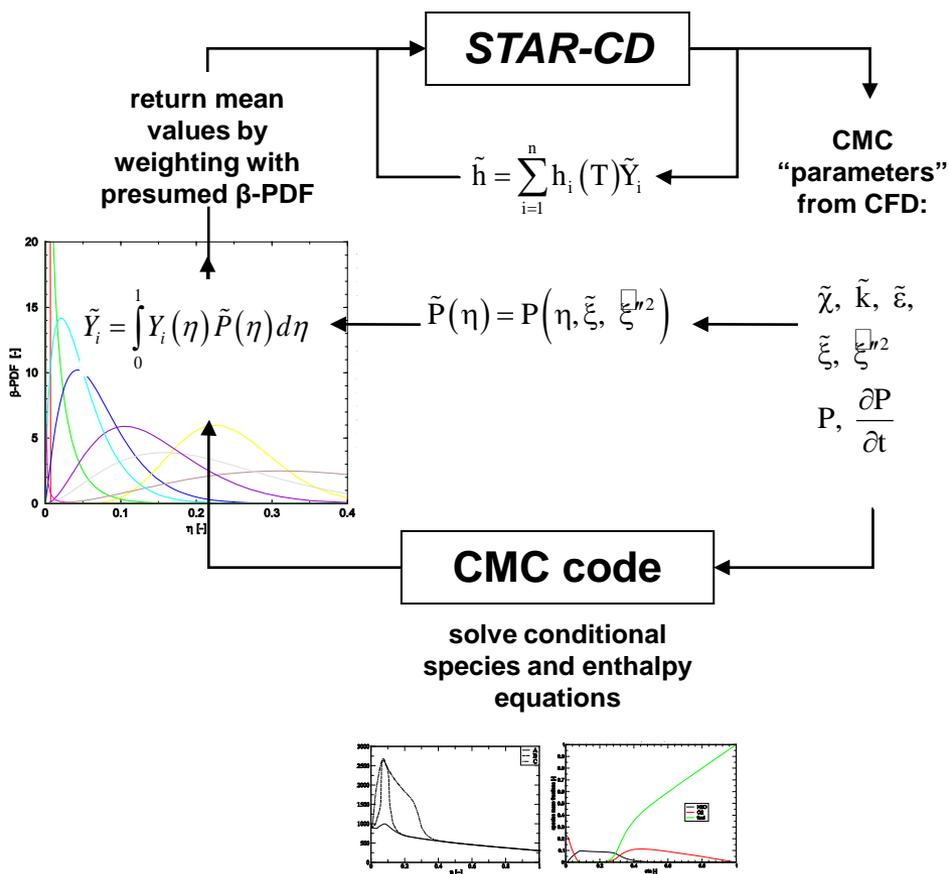
- Each cell is divided into 3 zones (3Z)
- Ignition from tabulated n-Heptane chemistry
- Flame surface density equation for combustion progress
- Post-flame:
 - Species oxidation treated with EBU model
 - Chemical equilibrium/dissociation
 - NO_x (ext. Zeldovich)

Source: STAR-CD Methodology guide, v4.12
 Duclos et al. Oil Gas Sci. Technol., 54 (1999)
 Colin & Benkenida, Oil Gas Sci. Technol., 59 (2004)

Conditional Moment Closure (CMC)

■ Interfacing STAR-CD / CMC code

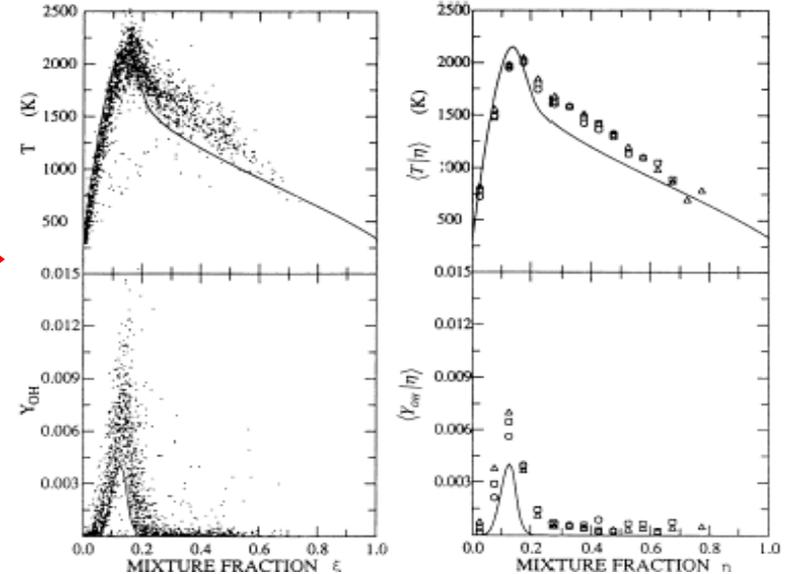
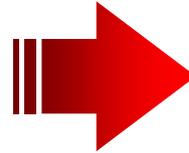
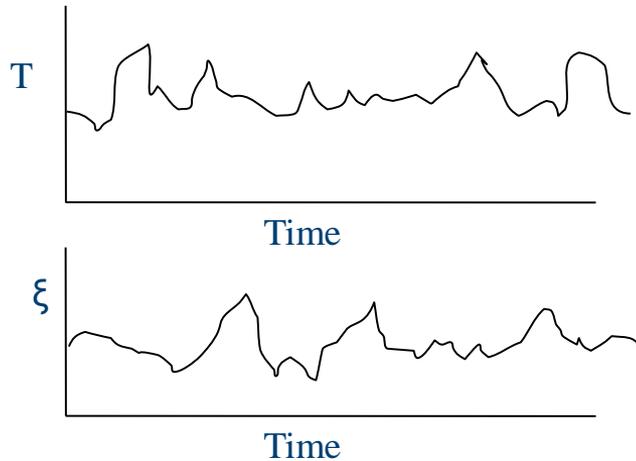
- Presumed PDF approach
- Full two-way coupling to STAR-CD
- Accounts for turbulence-chemistry interaction
- Solve conditional species and temperature in physical and conserved scalar space (mixture fraction)
- 'Arbitrary' chemistry possible
 - Reduced C_7H_{16} mechanism (Pitsch*, 22 species & 18 rxns)
- Operator splitting approach, parallel



Wright, de Paola, Mastorakos & Boulouchos, Comb. Flame 143 (2005)

* Mechanism: Liu., Hewson, Chen & Pitsch, Comb. Flame 137 (2004)

Conditional averaging – concept



Piloted diffusion flame of methanol
Source: R.W. Bilger, Physics of Fluids (1993)

- Conservation equations:

$$\rho \frac{\partial Y_i}{\partial t} + \rho v \cdot \nabla Y_i - \nabla \cdot (\rho D_i \nabla Y_i) = \dot{\omega}_i$$

- 'Bilger-approach' – consider:

$$Y(\underline{x}, t) = Q(\xi(\underline{x}, t), \underline{x}, t) + y'(\underline{x}, t) \quad \text{where} \quad Q = \langle Y(\underline{x}, t) | \xi(\underline{x}, t) = \eta \rangle$$

- Increased dimensionality of the problem: $Q(\underline{x}, \eta, t)$
- But Q s have weaker spatial dependence than unconditional values

CMC equations: Formulation

$$Q_\alpha = \langle Y_\alpha | \xi = \eta \rangle$$

Species

$$\frac{\partial Q_\alpha}{\partial t} + \underbrace{\langle u_i | \eta \rangle \cdot \nabla Q_\alpha}_{\text{Conditional velocity}} = \underbrace{\langle N | \eta \rangle \frac{\partial^2 Q_\alpha}{\partial \eta^2}}_{\text{Molecular mixing}} - \underbrace{\frac{\nabla \cdot (\langle u_i Y_\alpha'' | \eta \rangle \langle \rho \rangle \tilde{P}(\eta))}{\langle \rho \rangle \tilde{P}(\eta)}}_{\text{Conditional turbulent flux}} + \underbrace{\langle w_\alpha | \eta \rangle}_{\text{Chemistry}}$$

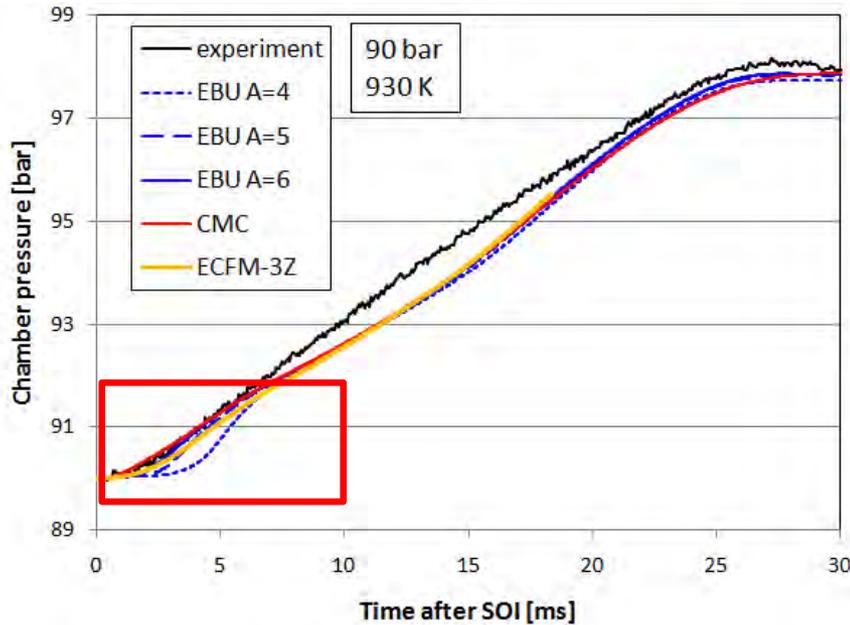
Temperature

$$\frac{\partial Q_T}{\partial t} + \langle u_i | \eta \rangle \cdot \nabla Q_T = \langle N | \eta \rangle \frac{\partial^2 Q_T}{\partial \eta^2} + \langle N | \eta \rangle \left[\frac{1}{\langle c_p | \eta \rangle} \left(\frac{\partial \langle c_p | \eta \rangle}{\partial \eta} + \sum_{\alpha=1}^N \langle c_{p,\alpha} | \eta \rangle \frac{\partial Q_\alpha}{\partial \eta} \right) \right] \frac{\partial Q_T}{\partial \eta}$$

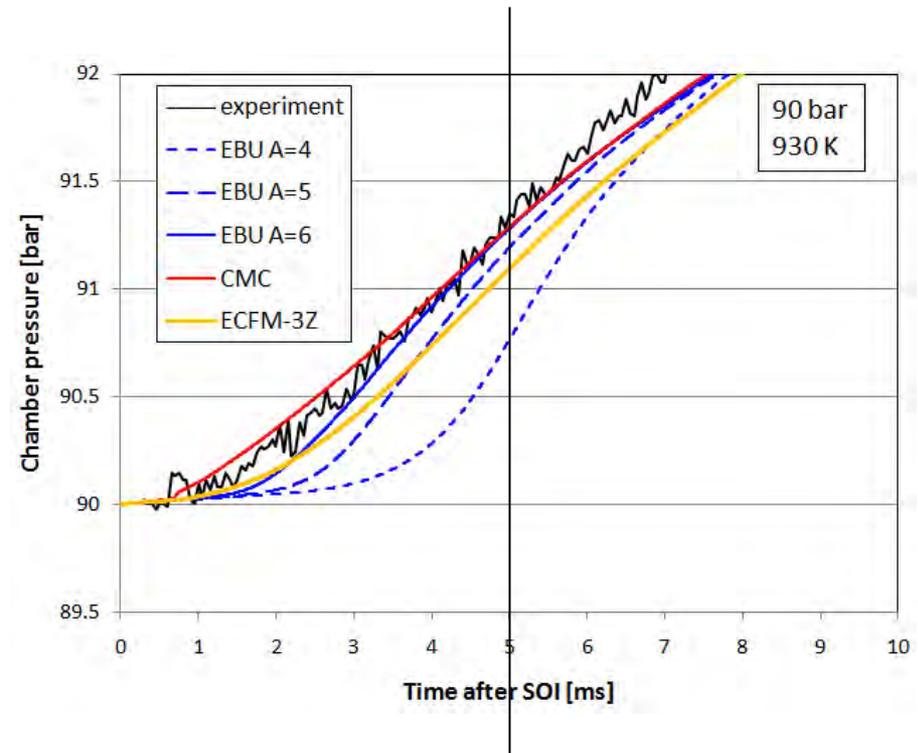
$$- \frac{\nabla \cdot (\langle u_i T'' | \eta \rangle \langle \rho \rangle \tilde{P}(\eta))}{\langle \rho \rangle \tilde{P}(\eta)} + \underbrace{\frac{1}{\langle c_p | \eta \rangle} \left\langle \frac{1}{\rho} \frac{\partial P}{\partial t} \right\rangle | \eta}_{\text{Time-varying pressure}} + \frac{\langle w_H | \eta \rangle}{\langle \rho | \eta \rangle \langle c_p | \eta \rangle} + \underbrace{\frac{\langle w_{WALL} | \eta \rangle}{\langle \rho | \eta \rangle \langle c_p | \eta \rangle}}_{\text{Wall heat transfer}}$$

Pressure trace:

Comparison CMC, EBU LaTCT and ECFM-3Z



Total injection duration: ~ 25 ms

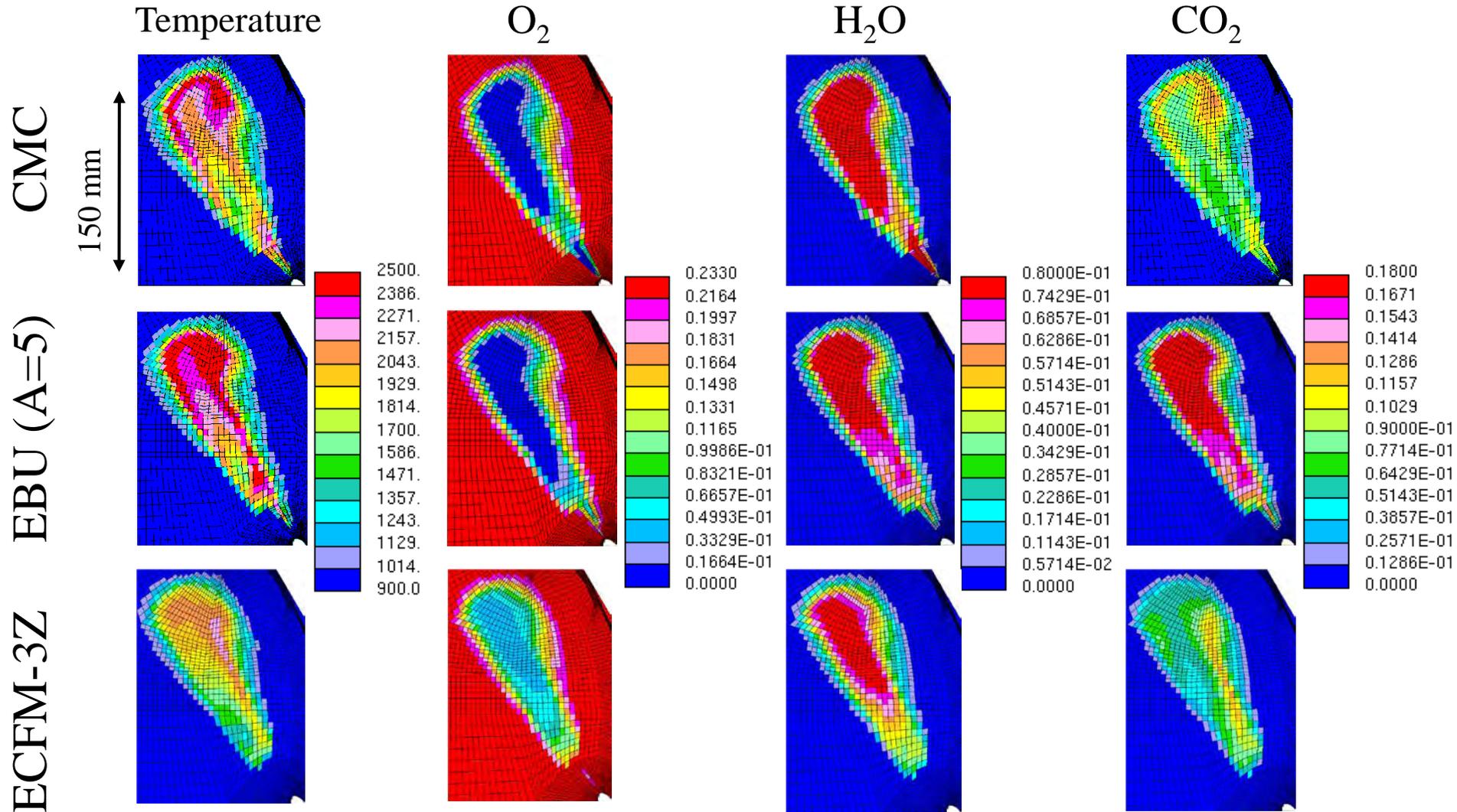


- CMC pressure agrees well with EBU and ECFM-3Z in the late phase
- CMC ignition delay well captured
- Discrepancies for all models between 10 and 20 ms

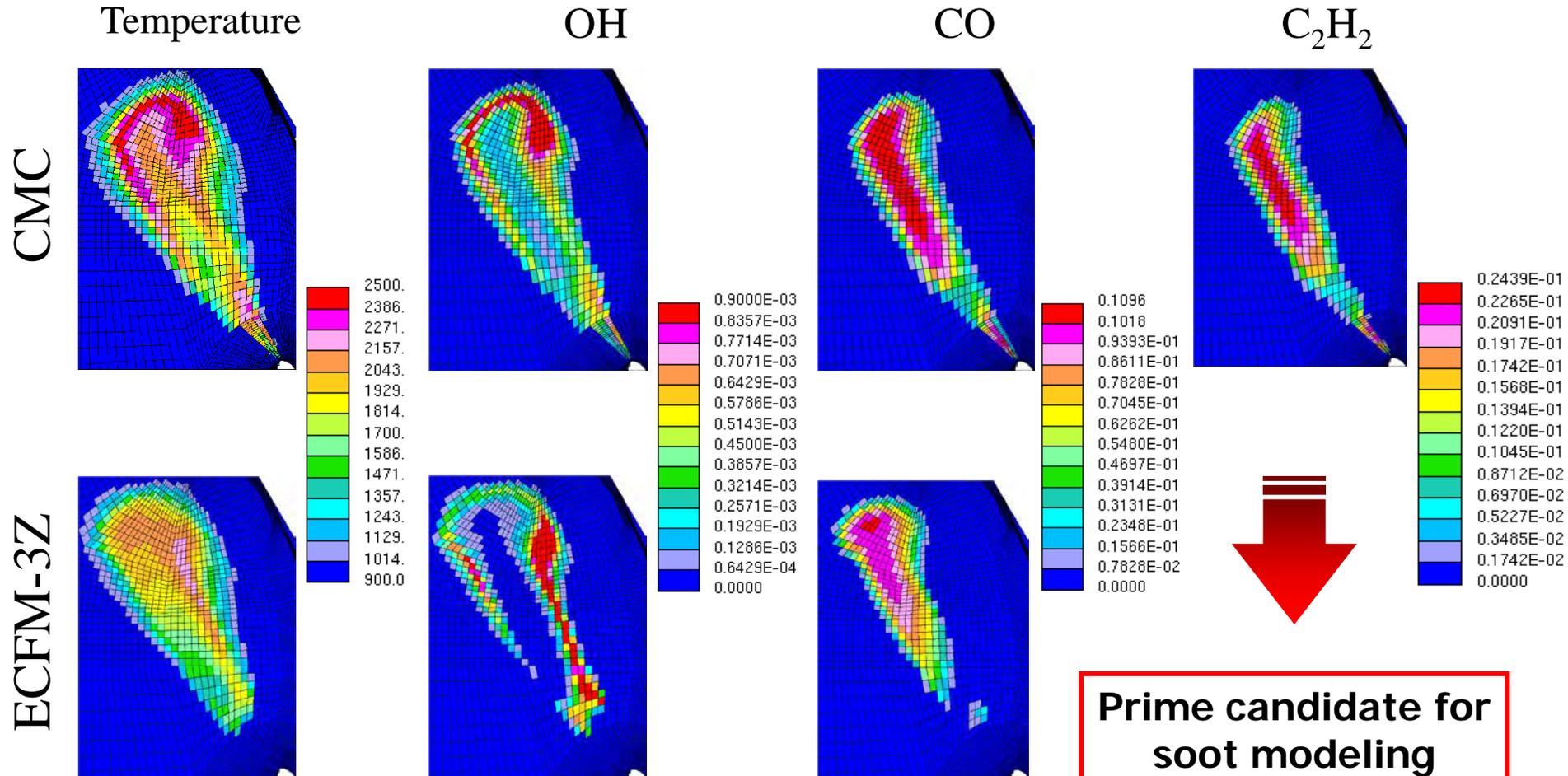


Fuel injection rate need needs further investigation (estimate)

Comparison of major species distributions 5 ms after SOI



Comparison of minor species distributions 5 ms after SOI



Prime candidate for soot modeling (precursor)

Conclusions

- **Three combustion models assessed for large marine Diesel engine reference experiment:**
 - Eddy break-up (LaTCT)
 - ECFM-3Z
 - Conditional Moment Closure
 - **Differences can be observed w.r.t. ignition phase**
 - **Later stage pressure evolutions agree well for all three models**
 - **Reasonable agreement for major and minor species distribution for different models (but no validation data available)**
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Outlook

■ Modelling:

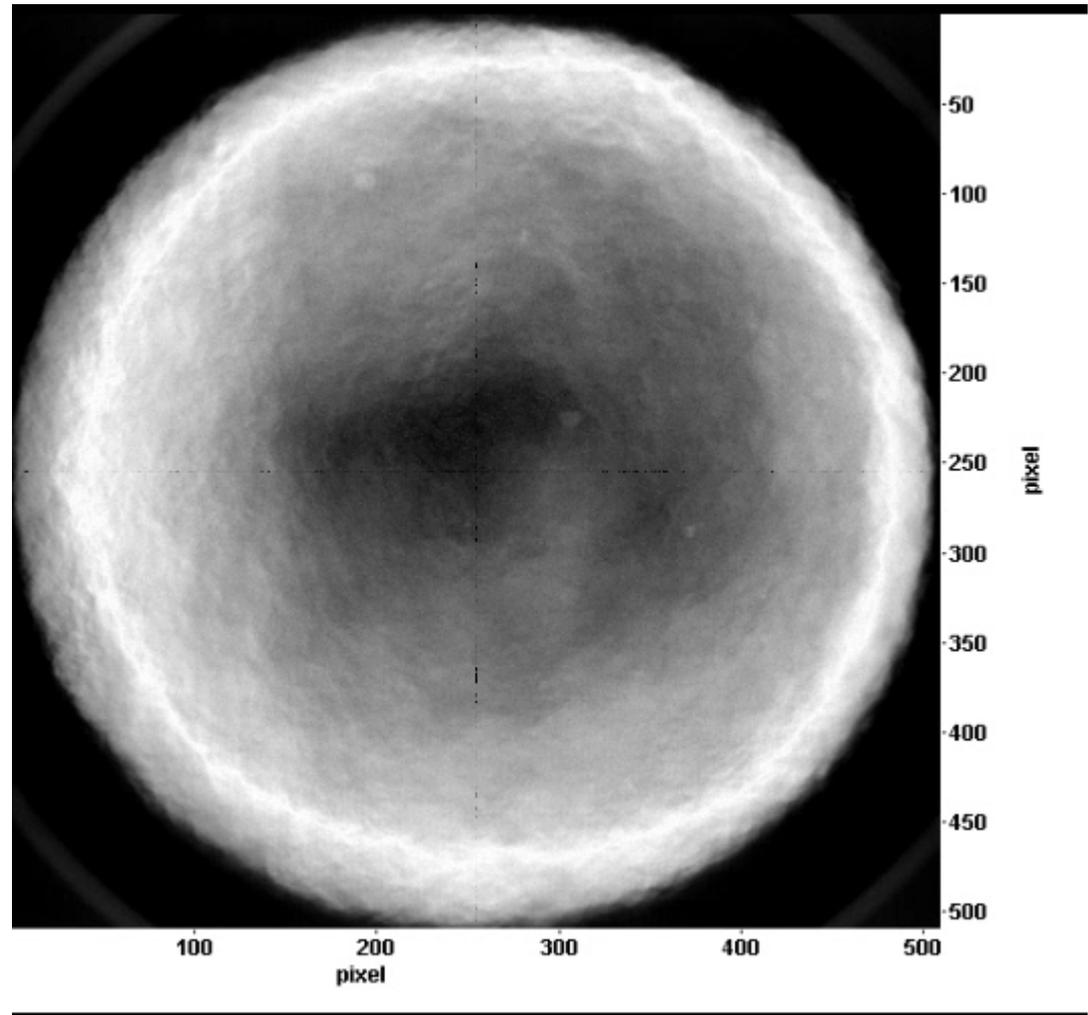
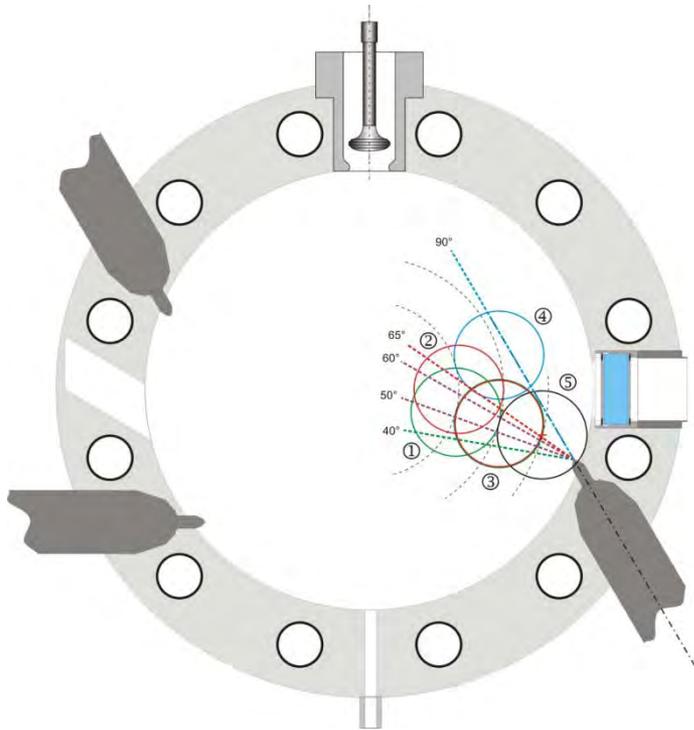
- Compare heat release rates
- Investigate ignition timing and location, influence of mechanism used*
- Emissions: NO_x a 'by-product' and soot (needs substantial work)

■ Experiment:

- Non-reactive (N₂) for spray plume and dense core discrimination
- Different fuels: Dodecane, heavy fuel oil
- Photomultiplier for better ignition detection
- Chemiluminescence and multi-colour pyrometry data acquisition
- Droplet size and velocity measurements
- Heat release calculation from pressure trace
- How to quantify NO_x?

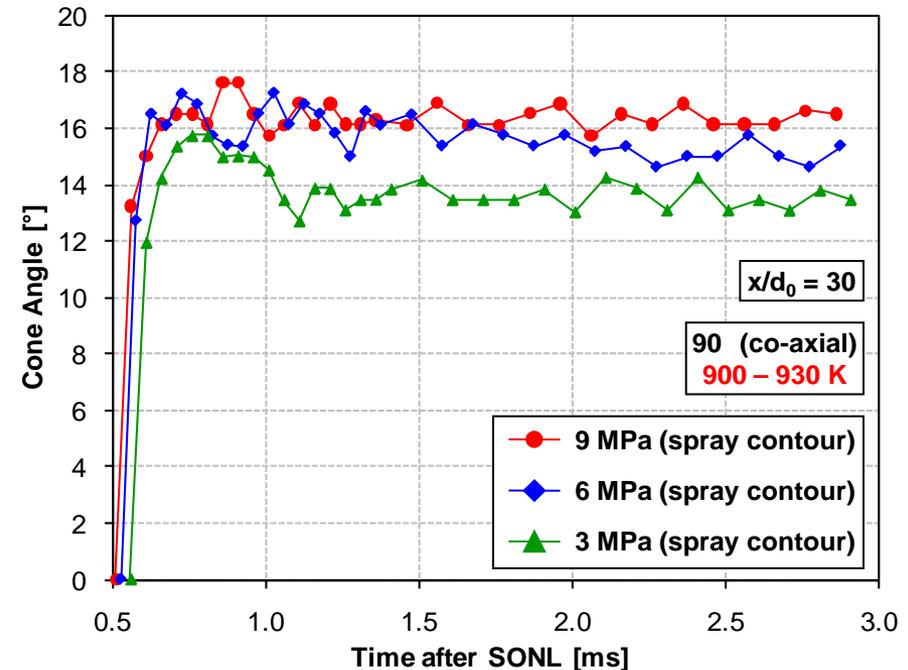
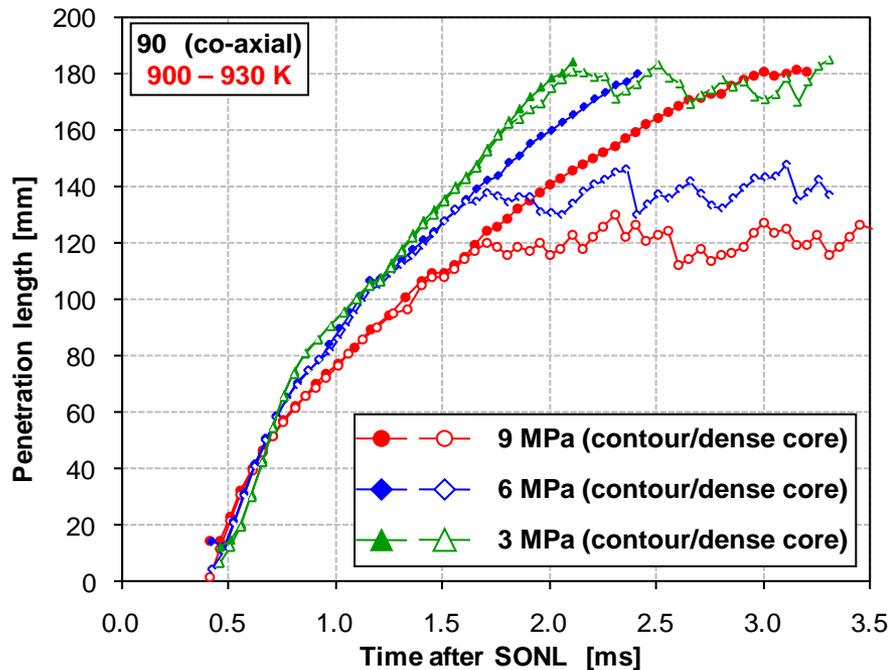
* cf. Wright, Margari, de Paola, Mastorakos and Boulouchos, Flow, Turbulence and Combustion 84 (2010)

Discriminate between dense core and spray plume penetration



Spray penetration length and total cone angle

variation of chamber pressure



- Spray propagation: linearly (first stage), afterwards with $\sim t^{0.5}$
- Spray contour and dense core separation
- Dense core stabilization (fluctuation)
- Additional effects (swirl influence)

Acknowledgements / funding / collaborations

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- cd-adapco development and support



Thank you



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